OP3238-V01

selec DTC503 / DTC231 / DTC331
Operating Instructions



48 x 48 72 x 72 96 x 96

PARAMETER	SPECIFICATIONS
Display	3 digits (Red) 7 segment digital display Display Height:19.3 mm
LED Indications	R:Control output ON
Keys	3 keys for digital setting
INPUT SPECIFICATIONS	
Input Signal	Thermocouple (J, K, RTD*)
Sampling time	250 ms
Input Filter (FTC)	0.2 to 10.0 sec
Resolution	Fixed 1° resolution
Temperature Unit	°C / °F selectable
Indication Accuracy	For TC inputs: 0.25% of FS ±1° (30 min of warm up time) *For RTD inputs: 0.1% of FS ±1°
FUNCTIONAL SPECIFICATIONS	
Control Method	1) PID control with auto tuning 2) ON-OFF control
Proportional band (P)	1 to 400°
Integral time (I)	0.0 to 99.9 min
Derivative time (D)	0 to 999 sec
Cycle time	0.1 to 99.9 sec
Hysteresis Width	0.1 to 99.9°
Manual reset value	-19.9 to 19.9°
OUTPUT	
RELAY OUTPUT **Relay or SSR** (One output at a time)	**Relay contact** 10A @250AC/30V DC,Resistive
	SSR Drive Output (Voltage Pulse) 12V DC, 50mA
POWER SUPPLY	
Supply Voltage	90 to 270V AC / DC (AC : 50 / 60 Hz)
Power Consumption	5VA max
Temperature	Operating : 0 to 50°C Storage : -20 to 75°C
Humidity	95% RH (non-condensing)

Weight	DTC503-TC/RTD	109 g
	DTC231-TC/RTD	180 g
	DTC331-TC/RTD	240 g

Note - * Not Applicable for TC Model

SAFETY PRECAUTIONS

All safety related codifications, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure the safety of the operating personnel as well as the instrument.

If the equipment is not handled in a manner specified by the manufacturer it might impair the protection provided by the equipment.

– Read complete instructions prior to installation and operation of the unit.

WARNING : Risk of electric shock.

WIRING GUIDELINES

WARNING :

1. To prevent the risk of electric shock power supply to the equipment must be kept OFF while doing the wiring arrangement. Do not touch the terminals while power is being supplied.
2. To eliminate electromagnetic interference use short wire with adequate ratings; twists of the same in equal size shall be made. For the input and output signal lines, be sure to use shielded wires and keep them away from each other.
3. Cable used for connection to power source, must have a cross section of 1mm^2 or greater. These wires shall have insulation capacity made of at least 1.5kV.
4. When extending the thermocouple lead wires, always use thermocouple compensation wires for wiring. For the RTD type, use a wiring material with a small lead resistance (5Ω max per line) and no resistance differentials among three wires.
5. A better anti-noise effect can be expected by using standard power supply cable for the instrument.

MAINTENANCE

1. The equipment should be cleaned regularly to avoid blockage of ventilating parts.
2. Clean the equipment with a clean soft cloth. Do not use Isopropyl alcohol or any other cleaning agent.

INSTALLATION GUIDELINES

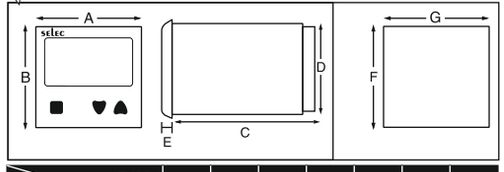
1. This equipment, being built-in-type, normally becomes a part of main control panel and in such case the terminals do not remain accessible to the end user after installation and Internal wiring.
2. Do not allow pieces of metal, wire clippings, or fine metallic fillings from installation to enter the product or else it may lead to a safety hazard that may in turn endanger life or cause electrical shock to the operator.
3. Circuit breaker or mains switch must be installed between power source and supply terminals to facilitate power 'ON' or 'OFF' function. However this switch or breaker must be installed in a convenient position normally accessible to the operator.
4. Use and store the temperature controller within the specified ambient temperature and humidity ranges as mentioned in this manual.

CAUTION

1. When powering up for the first time, disconnect the output connections.
2. Fuse Protection : The unit is normally supplied without a power switch and fuses. Make wiring so that the fuse is placed between the mains power supply switch and the controller. (2 pole breaker fuse- rating : 275V AC,1A for electrical circuitry is highly recommended)
3. Since this is a built-in-type equipment (finds place in main control panel), its output terminals get connected to host equipment. Such equipment shall also comply with basic EMI/EMC and other safety requirements like BSEN61326-1 and BSEN61010 respectively.
4. Thermal dissipation of equipment is met through ventilation holes provided on chassis of equipment. Such ventilation holes shall not be obstructed else it can lead to a safety hazard.
5. The output terminals shall be strictly loaded to the manufacturer specified values/range.

MECHANICAL INSTALLATION

NEW **Outline dimensions (in mm)** | **Panel cutout dimensions (in mm)**



DIM / MODELS	A	B	C	D	E	F	G
DTC503-TC/RTD	52	52	76	44.8	3.5	46	46
DTC231-TC/RTD	76	76	44	67	4.5	69	69
DTC331-TC/RTD	99	99	39	90.5	3.5	92	92

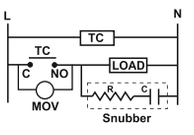
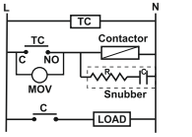
1. Prepare the panel cutout with proper dimensions as shown above.
2. Remove the clamp from the controller and push the controller into the panel cutout. Insert the clamp from the rear side until the main unit is securely fit into the panel.
3. The equipment in its installed state must not come in close proximity to any heating sources, caustic vapors, oils, steam, or other unwanted process by-products.
4. Use the specified size of crimp terminals (M3.5 screws) to wire the terminal block. Tighten the screws on the terminal block using the tightening torque within the range of 1.2 N.m.
5. Do not connect anything to unused terminals.

EMC Guidelines :

1. Use proper input power cables with shortest connections and twisted type.
2. Layout of connecting cables shall be away from any internal EMI source.

LOAD CONNECTIONS :

1. The service life of the output relays depends on the switching capacity and switching conditions. Consider the actual application conditions and use the product within the rated load and electrical service life.
2. Although the relay output is rated at 10 amps it is always necessary to use an interposing relay or contactor that will switch the load. This avoids damage to the controller in the event of a fault short developing on the power output circuit.
3. Always use a separate fused supply for the "power load circuit"and do not take this from the live and neutral terminals supplying power to the controller.

For load current less than 0.5A	For bigger loads, use interposing relay / contactor
	

ELECTRICAL PRECAUTIONS DURING USE

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument.

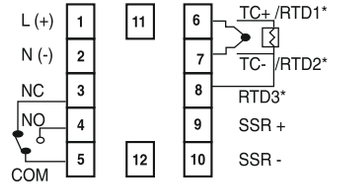
To reduce noise :

a) Use of snubber circuits across loads as shown above, is recommended.

b) Use separate shielded wires for inputs.

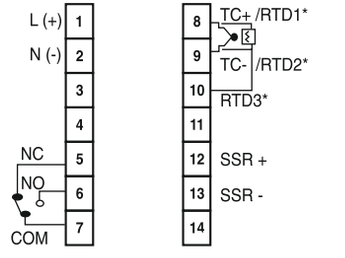
TERMINAL CONNECTIONS

DTC503-TC/ DTC503-RTD



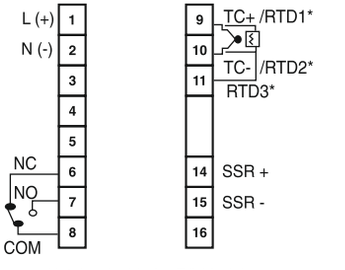
* Not Applicable for TC Model

DTC231-TC/ DTC231-RTD



* Not Applicable for TC Model

DTC331-TC/ DTC331-RTD

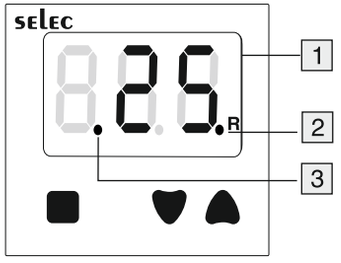


* Not Applicable for TC Model

- **Use only the correct thermocouple wire or compensating cable from the probe to instrument terminals avoiding joints in the cable if possible.**
  Failure to use the correct wire type will lead to inaccurate readings.

  Ensure that the input sensor connected at the terminals and the input type set in the temperature controller configuration are the same.

FRONT PANEL DESCRIPTION



1 Process-value (PV) / Parameter name display	1) Displays a process value (PV). 2) Displays the parameter symbols at parameter setting mode for 1 sec and then parameter values. 3) Displays PV error conditions. (refer Table 2)
Set-value (SV)	4) Displays a set value (SV) when ■ key pressed.
2 Control output indication	Decimal point Lit When control output is on
3 Tune	1) Auto tune : Blinking at faster speed.

WARNING: Please check the power supply voltage and controllers output type ordered (with reference to the order code) before installation.

FRONT KEYS DESCRIPTION

Functions	Key press
Online	
To view Level 1	Press ▼ key for 3 seconds.
To view Level 2	Press ▲ key for 3 seconds.
To view Protection Level	Press ▲+▼keys for 3 seconds.
To view and change set point value	Press ■ to view the set point. Press ■ +▲ / ▼ key to change the set point.
Programming Mode	
To view parameters on the same level.	▲ or ▼ key once to view the next or previous function in operational menu.
To increase or decrease the value of a particular parameter.	■ + ▲ to increase and ■ + ▼ to decrease the function value. **Note:** Parameter value will not alter when respective level is locked.
NOTE: The unit will auto exit programming mode after 30 seconds of inactivity. OR By pressing the ▲ or ▼ or ▲ +▼keys for 3 seconds.	

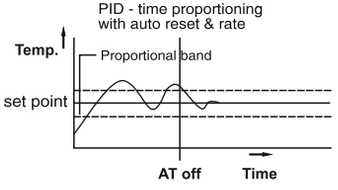
USER GUIDE

1. Display Bias:
This function is used to adjust the PV value in cases where it is necessary for PV value to agree with another recorder or indicator, or when the sensor cannot be mounted in correct location.

2. Filter Time Constant
The input filter is used to filter out quick changes that occur to the process variable in a dynamic or quick responding application which causes erratic control. The digital filter also aids in controlling processes where the electrical noise affects the input signal. Larger the value of FTC entered, greater the filter added and the slower the controller reacts to the process and vice versa.

3. Auto tuning:
The Auto-tuning function automatically computes and sets the proportional band (P), integral time (I), Derivative time (D), ARW% and cycle time (CY.T) as per process characteristics.

- ***Decimal point of LSD flashes at faster speed while auto-tuning is being performed.***
- ***At the completion of Auto-tuning, the decimal point stops blinking.***

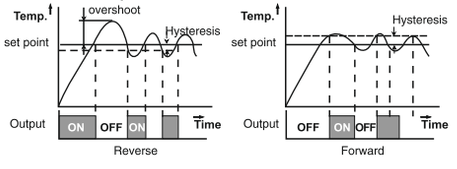


- If the power goes OFF before auto-tuning is completed, auto-tuning will be restarted at next power ON.

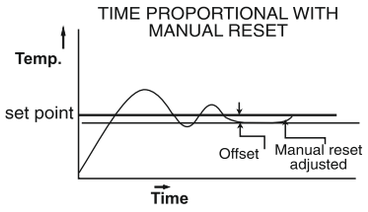
- If auto-tuning is not completed after 3-4 cycles, the auto-tuning is suspected to fail. In this case, check the wiring & parameters such as the control action, input type, etc.
- Carry out the auto-tuning again, if there is a change in setpoint or process parameters.

4. ON / OFF control action (For Reverse Mode) :
The relay is 'ON' up to the set temperature and cuts 'OFF' above the set temperature. As the temperature of the system drops, the relay is switched 'ON' at a temperature slightly lower than the set point. temperature slightly lower than the set point.

The difference between the temperature at which relay switches 'ON' and at which the relay switches 'OFF' is the hysteresis or dead band.

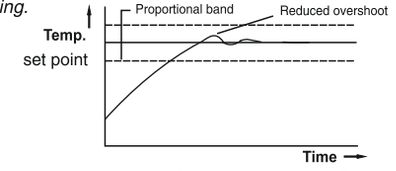


5. Manual Reset (for PID control & I=0):
After some time the process temperature settles at some point and there is a difference between the set temperature & the controlled temperature. This difference can be removed by setting the manual reset value equal & opposite to the offset.



6. Self Tune (ST) : It is used where modification of PID parameters is required repeatedly due to frequent change in process condition eg. Setpoint.

- *Tune LED blinks at slower rate when Self-tuning is in progress.*
- *At the completion of self-tuning, Tune LED stop blinking.*



- Self-tuning is initiated under the following conditions :
  1) When setpoint is altered.
  2) When tune mode is altered. (TUNE=ST)
- ST will start only if PV < 50% of setpoint.
- ST will work only when ACT=RE.

INPUT TYPE	RANGE	
	Resolution: 1	UNIT
J	-199 to 750	°C
	-199 to 999	°F
K	-199 to 999	°C
	-199 to 999	°F
RTD*	-150 to 850	°C
	-238 to 999	°F

NOTE: * Not Applicable for TC Model

Table 2 : ERROR DISPLAY

When an error has occurred, the display indicates error codes as given below.

Error	Description	Control Output Status
S.br	Sensor break / Over range condition	OFF
S.rE	Sensor reverse / Under range condition	OFF

CALIBRATION CERTIFICATE

Model No : DTC503 / DTC231 / DTC331

Claimed Accuracy :
For TC inputs :
0.25% of FS ±1°C
(30 min of warm up time for TC input)
*For RTD inputs: 0.1% of FS ±1°

Standard used for Calibration of product is traceable to NABL

The calibration of this unit has been verified at the following values :

SENSOR SELECTION	VERIFICATION VALUE (°C)
K	25.0
	475.0
	975.0
RTD*	0.0
	323.5
	800.0

Note :-1.The verification values are approximate values with ± 5°C range.
2.* Not Applicable for TC Model

The thermocouple curves are linearized in this microprocessor based product; and hence the values interpolated across the input range are also equally accurate ; at every point in the curve.

Unit is accepted as accuracy is within the specified limit of claimed accuracy and certificate is valid upto one year from the date of issue.

(Specifications are subject to change, since development is a continuous process.)

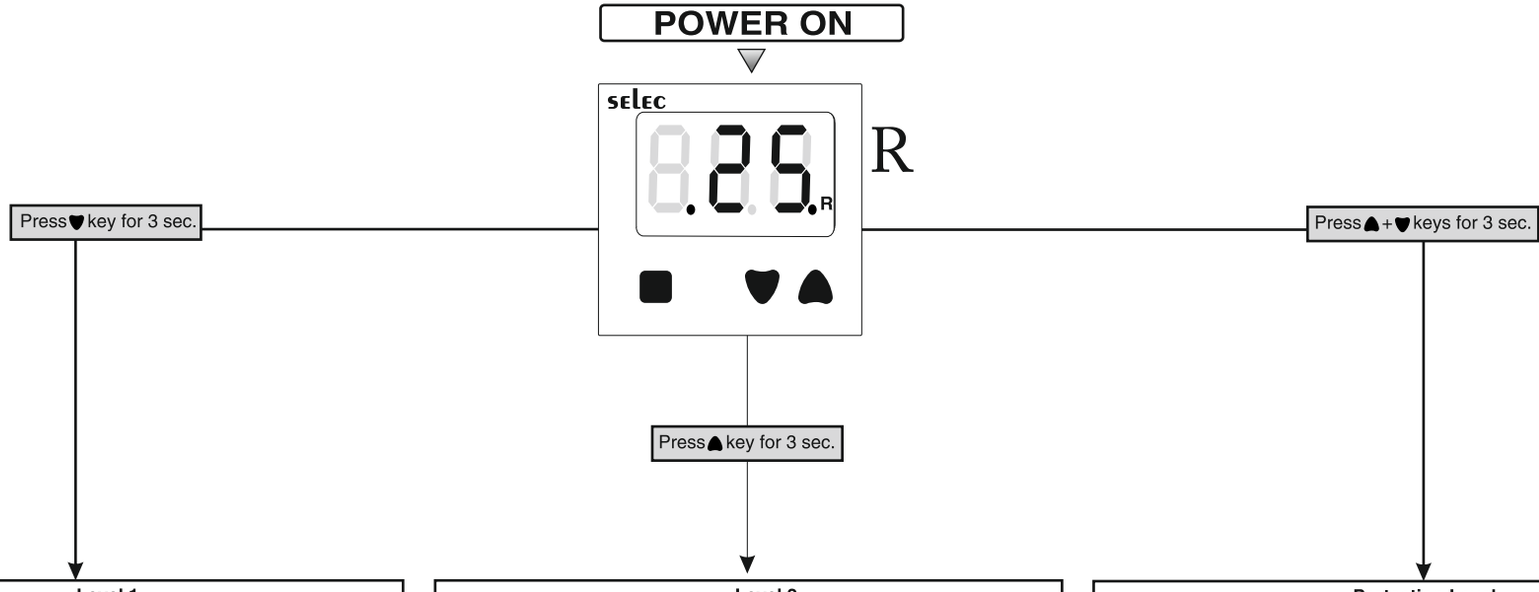
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CONFIGURATION INSTRUCTIONS

KEY FUNCTIONS

▲ ⇨	Press for 3 sec to enter Level 2
	Press once to view next parameter in configuration menu
▼ ⇨	Press for 3 sec to enter Level 1
	Press once to view previous parameter in configuration menu
▲ + ▼ ⇨	Press for 3 sec to enter protection Level
■ + ▲ or ■ + ▼ ⇨	Allows the user to increase or decrease associated parameter value
▲ or ▼ or ▲ + ▼ ⇨	To exit configuration menu press any of these keys for 3 sec

OPERATIONAL MENU



Level 1

Display (For 1sec)	Description	Default Value	Range	Display Condition
INP	Input type (Refer Table 1)	J/PtD*	J / K / RTD*	—
Unt	Temperature unit	°C	°C / °F	—
SP.L	Set point low limit	-199	Min range of sensor selected to SP.H	—
SP.H	Set point high limit	750	SP.L to Max range of sensor selected	—
FtC	Filter time constant (Refer user guide)	1.0	0.2 to10.0 sec	—
Act	Control action	rE	RE / FD	—
Cnt	Control logic	ONF	PID / ONF	—
Ary	Anti reset windup%	25	1 to 100 %	For CNT=PID
rSt	Factory default (Reset all)	no	NO / YES	—

NOTE: * Not Applicable for TC Model

Level 2

Display (For 1sec)	Description	Default Value	Range	Display Condition
tUn	Tune (Refer user guide)	OFF	OFF / AT	For CNT=PID
P	Proportional band	10	1 to 400°	For CNT=PID
I	Integral time	2.0	0.0 to 99.9 min	For CNT=PID
d	Derivative time	30	0 to 999 sec	For CNT=PID
Cyt	Cycle time	15.0	0.1 to 99.9 sec	For CNT=PID
HyS	Hysteresis	1.0	0.1 to 99.9°	For CNT=ONF
mn.r	Manual reset (Refer user guide)	0.0	-19.9 to 19.9°	For CNT=PID & I=0
dS.b	Display bias (Refer user guide)	0.0	-19.9 to 19.9°	—

Protection Level

Display (For 1sec)	Description	Default Value	Range	Display Condition
SP	Lock setpoint	UnL	UNK / LCK	—
LU1	Lock Level 1	UnL	UNK / LCK	—
LU2	Lock Level 2	UnL	UNK / LCK	—

Note

1. Locking parameters (LV1 or LV2 or SP) will not permit change in the value of respective level parameters.
2. Continuos operation of ■ +▲/▼keys for SP or other parameters makes Update speed faster in 3 stages after 3 seconds.

Programming Setpoint (Online): Default: 50

Range: SP.L to SP.H

To view setpoint: Press the ■ key.
To increase/decrease setpoint: Press ■ +▲/▼keys.